## ULTRAHEAT SB SERIES 3kW/700kHz-1200kHz

## EFFICIENT POWER FOR INDUCTION HEATING



#### BENEFITS

- Improved energy efficiency
- Higher degree of controllability
- Increased repeatability and process control
- Low maintenance requirements
- Increased productivity
- Precise heating with no open flame

High Frequency induction heating, from 700 kHz – 1.2 MHz for soldering and brazing small components and parts such as circuit board connectors, RF Connectors, and cable end connectors.

Advanced, cost-effective power supplies utilizing the latest switching power supply technology.

Adaptive digital phase control providing very efficient operation in a wide frequency range.

Reliable, modular system, easy to maintain and service.

Configured to operate with remote Heat Stations.

Durable design, loaded with safety and diagnostics features.

Serial Communication link to a PC based software (optional)

#### APPLICATIONS

Brazing and Soldering of small components, Heat Treatment

#### HEADQUARTERS

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## EFFICIENT POWER FOR INDUCTION HEATING

#### FEATURES

- High Frequency Induction Heater, capable of delivering full power in the 700kHz – 1.2 MHz frequency range
- Output regulation Voltage, Power, Current
- Limits Setting Current, Output Volts, Power
- Compact water cooled power supply
- Operator controls Selectable: Automatic, Remote or Local
- Advanced 5" Color LCD touch panel and Digital I/O Interface board – Remote Start/Stop

### Power Supply Model

	SBT-3/1200 0UPT-024-200
Output kW	3 kW
Frequency kHz	700-1200
AC Line Volts (50/60Hz)	230±10%
Line Phases	1
Weight Lb (kg)	33 (15)
<b>Dimensions</b> Inch (cm) WxDxH	14.2" x 17.8" x 8.8" (35.9 x 45.2 x 22.2)
<b>Cooling requirements</b> water system quoted upon request	Water (external)
<b>Compatible Heat Station</b>	HSB-3

## **Optional Equipment**

Description	
Custom Coil	Custom Coil designed and manufactured for customer's application.
FS-01	Foot Switch Assembly
IR-XX	Temperature Control and Monitoring Systems

- RS232/485 interface for remote computer monitoring, control, data logging and diagnostics
- Output isolation transformer for load matching of a wide range of loads and coils
- Temperature monitoring & control with K type thermocouple
- Temperature regulator for standard IR sensor input
- External power control input: 0-10V or 4-20mA
- 5 programs with 9 programmable parameters

#### Heat Station Model

	HSB-3 1ACC-024-100
Cable Length between Power Supply and Heat Station: Std / Max Ft (cm)	5 (152)/ 20 (610)
<b>Dimensions</b> Inch (cm) WxDxH	3.5″ x 9.7″ x 4.5″ (8.7 x 24.5 x 11.3)
Weight Lb (kg)	11 (5)
Cooling System	Internal – from PS
Inlet Water T° (max),F (°C)	95°F (35°C)







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