

SOLO SYSTEM SERIES

12-32kW/5-320kHz

EFFICIENT POWER FOR
INDUCTION HEATING



FEATURES

- Precise power control from 0 to 100% of rated power
- Output regulation: Power or Current
- Parameter Monitoring: Current, DC Volts, Output Volts, Output Power, Frequency
- Industrial control panel – 5" LCD touch, full color
- Advanced and intuitive user interface
- Multiple heating programs and profiles for automatic process control
- 0-10V or 4-20mA external control and remote Start/Stop operation
- USB connectivity for firmware upgrades
- Control modes: Automatic, Remote or Local control
- Automatic frequency scanning and load tuning
- Fast dynamic response and ramp-up time for short heating cycles
- Remote Heat station with a variable ratio transformer and a configurable capacitor bank for matching to a wide range of loads and coils
- Built-in temperature control and monitoring features
- Data logging of process and operating parameters
- RS485 (MODBUS) serial interface for remote control and monitoring

The UltraFlex SOLO Systems are a breakthrough innovation in induction heating technology, featuring a unique Direct Digital Step™ control algorithm. Compact, air-cooled power supplies, with configurable output power from 12kW to 32kW. The latest SiC MOSFET transistor technology and patented digital control algorithms ensure optimal performance and maximum efficiency in a wide frequency range (from 5 kHz to 320 kHz). Ultra-flexible, wide range of load impedance matching by utilizing multiple transformer ratios and configurable capacitor banks. Durable and reliable design with built-in tuning, safety, and diagnostics features.

APPLICATIONS

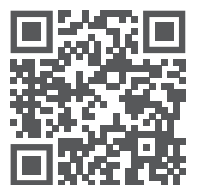
Brazing, Shrink Fitting, Annealing, Hardening, Carbide Tipping, Curing, Forging, Bonding, Heating, Material Testing, Plastic Reflow, Susceptor Heating, Nanoparticle Research.

HEADQUARTERS

10 Colt Court
Ronkonkoma, New York 11779
Tel: 631.467.6814
sales@ultraflexpower.com



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BENEFITS

- Improved energy efficiency
- Greater process control while eliminating operator variability
- Increased repeatability
- Low maintenance requirements
- Increased productivity

SOLO Models

System model	SOLO 12	SOLO 16	SOLO 24	SOLO 32W	SOLO 32L
Power Supply Part Number	OUPT-540-100-12	OUPT-540-100-16	OUPT-540-100-24	OUPT-540-100-32	OUPT-540-100-32
Output kW	12kW	16kW	20/24kW	25/32kW	25/32kW
Frequency kHz	32-320kHz	40-320kHz	50-150kHz	25(50)-150kHz	5-25(50) kHz
AC Line Volts (50/60Hz)	230-380VAC ±10%	380 – 480VAC ±10%	380 – 480VAC ±10%	380 – 480VAC ±10%	380 – 480VAC ±10%
Line Phases	3	3	3	3	3
Weight Lb (kg)	44 lb. (20 kg)	44 lb. (20 kg)	44 lb. (20 kg)	44 lb. (20 kg)	44 lb. (20 kg)
Dimensions Inch (cm) WxDxH	15.7" x 12,4" x 16.1" (40.0 x 31,4 x 40,9)	15.7" x 12,4" x 16.1" (40.0 x 31,4 x 40,9)	15.7" x 12,4" x 16.1" (40.0 x 31,4 x 40,9)	15.7" x 12,4" x 16.1" (40.0 x 31,4 x 40,9)	15.7" x 12,4" x 16.1" (40.0 x 31,4 x 40,9)

Heat Station Model

Compatible Heat Stations	HS-24	HS-32W	HS-32L
HS Part Number	1ACC-540-100-02	1ACC-540-200-02	1ACC-540-300-02
Used with	SOLO 12; SOLO 16; SOLO 24	SOLO 32W	SOLO 32L
Weight Lb (kg)	35 (16)	44 (20)	44 (20)
Dimensions Inch (cm) WxDxH	9.1" x 16.7" x 8.1" (23.2 x 42.5 x 20.8)	15.4" x 14.4" x 9.8" (39 x 41 x 25.6)	15.4" x 14.4" x 9.8" (39 x 41 x 25.6)
Cooling requirements	water	water	water
Min. Cooling Water , GpM (LpM)	2(8)	2(8)	2(8)
Inlet Water T° (max),F (°C)	95°F (35°C)	95°F (35°C)	95°F (35°C)

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